

Work Order ID 58924

May 19, 2010 3:04:08 PM

Page 1

Item ID: D3188-2M

Accept

Setup Start

Revision ID:

Stop

Item Name: SPACEPOD BODY RH

Start Date: 5/19/10 Start Qty: 1.00

Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals: Process Plan: CZ Date: 10/5/19 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3188	Rev F

0.00

100



Purchasing

Purchasing

PURCHASING

Memo

Issue P/O: 11949
Description: D3188-2MBODY
SHIP: QTY (8) D2213 Spacers
Supplier: Delastek
Conformity Certificate and Process sheet required
Ship 2 Items from Previous steps

0.00

110



Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

Ensure a copy of certification of conformity and process sheet from Delastek is attached.

0.00

CZ 10/5/20 ①

Pd 10/4/18 ②

Work Order ID 58924

May 19, 2010 3:04:08 PM

Page 2

Item ID: D3188-2M

Accept

Setup Start

Revision ID:

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Item Name: SPACEPOD BODY RH

Start Date: 5/19/10 Start Qty: 1.00

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC6- Inspect dimensions to drawing Memo Check for void spot and pins.	0.00 0.00	S1010712			(X)			
130 Packaging Packaging	Identify as per dwg & Stock Location: <u>composites</u> Memo	0.00 0.00				BT	10-07-13		
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							MF 10-7-13

Picklist Print

Page 1

May 19, 2010 3:04:08 PM

Work Order ID: 58924

Parent Item: D3188-2M

Parent Item Name: SPACEPOD BODY RH

Comments: IPP Rev:A New issue ecn882 06-11-30 EC
 IPP rev B rev D dwg 07.03.07 ec
 IPP rev C rev E dwg 07.04.16 EC

Start Date: 5/19/10

Required Date: 6/18/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
D2213		Manufactured	No			100	Each	243.0000	8			



Insert

Location

Loc Qty

Loc Code

ST008

243

30107

67

30809

176

110

Each

0.0000

1

D3188-2P

Purchased

No



Spacepod Body

B 58924



BT

BT 10-07-13

CY 10/5/20

8

GENERAL NOTES:

1) MATERIALS:

RESIN: EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40

FIBER: 9.7 oz 7781 WEAVE "S" GLASS (9 oz SATIN)
12 oz UNIDIRECTIONAL FIBERGLASS ("12 oz UNIDIRECTIONAL")
18 oz ROVING "E" GLASS (18 oz CLOTH)
OWENS CORNING MILLED FIBERS, "E" GLASS
3M K20 GLASS BUBBLES

FOAM: A500 CORE CELL
OR DIVINYCELL
OR AIREX
OR KLEGECELL
FILL VOIDS IN FOAM WITH PASTE MADE FROM MILLED FIBERS & RESIN

1. MOLD SCHEDULE:

PART	LAYUP	TRIM AND DRILL
D3188-1M/-1/-5	DT8003	DT8501
D3188-2M/-2/-6	DT8004	DT8502
D3188-3M/-3/-7	DT8500	DT8501

2) FINISH: INSIDE/OUTSIDE WITH GREY DUPONT HIGHBUILD PRIMER 1144-S.
APPLY ANTI-SKID PAINT TO TOP SURFACE OF PODS PER QSI 005 4.4

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3188-1 = N/A
D3188-2 = N/A
D3188-3 = N/A
D3188-5 = N/A
D3188-6 = N/A
D3188-7 = N/A

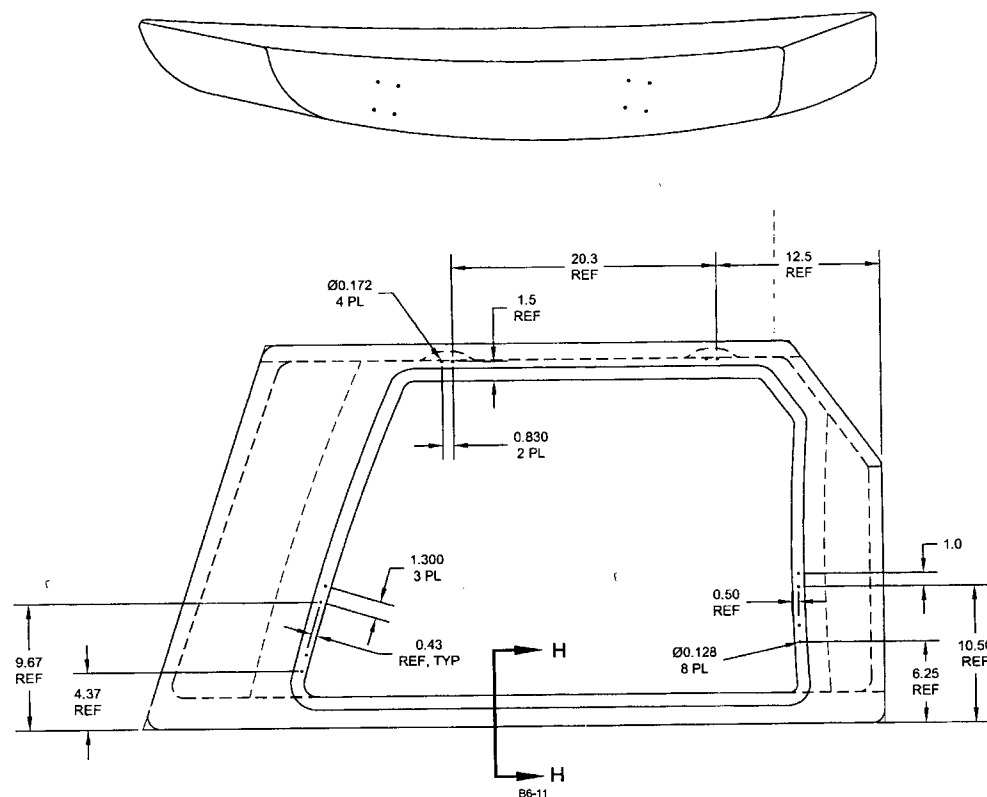
8) REFERENCE DIMENSIONS MATCH AIRCRAFT CONTOUR AND DOOR OPENING

9) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING

W10: 58924
C21015119

RELEASED
2009-10-20
MD

F	REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENTS STANDARDS; ADD CHAMFER IN SECTIONS A-A (ZN C7-10) & H-H (ZN B7-11)	RF	09.07.13
E	ADD HYSOL FIBER OPTION ON SHEET 11	CB	07.04.02
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0600-XXX LABELS	LE	06.12.13
B	UPDATED DWG TO MATCH PRODUCT ADDED D3188-1M/-2M/-3M/-5/-6/-7	CB	06.10.06
A	NEW ISSUE	CP	03.04.03
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 1 OF 11
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACEPOD BODY	NTS
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D3188-1 SPACEPOD BODY
MAKE FROM D3188-1M

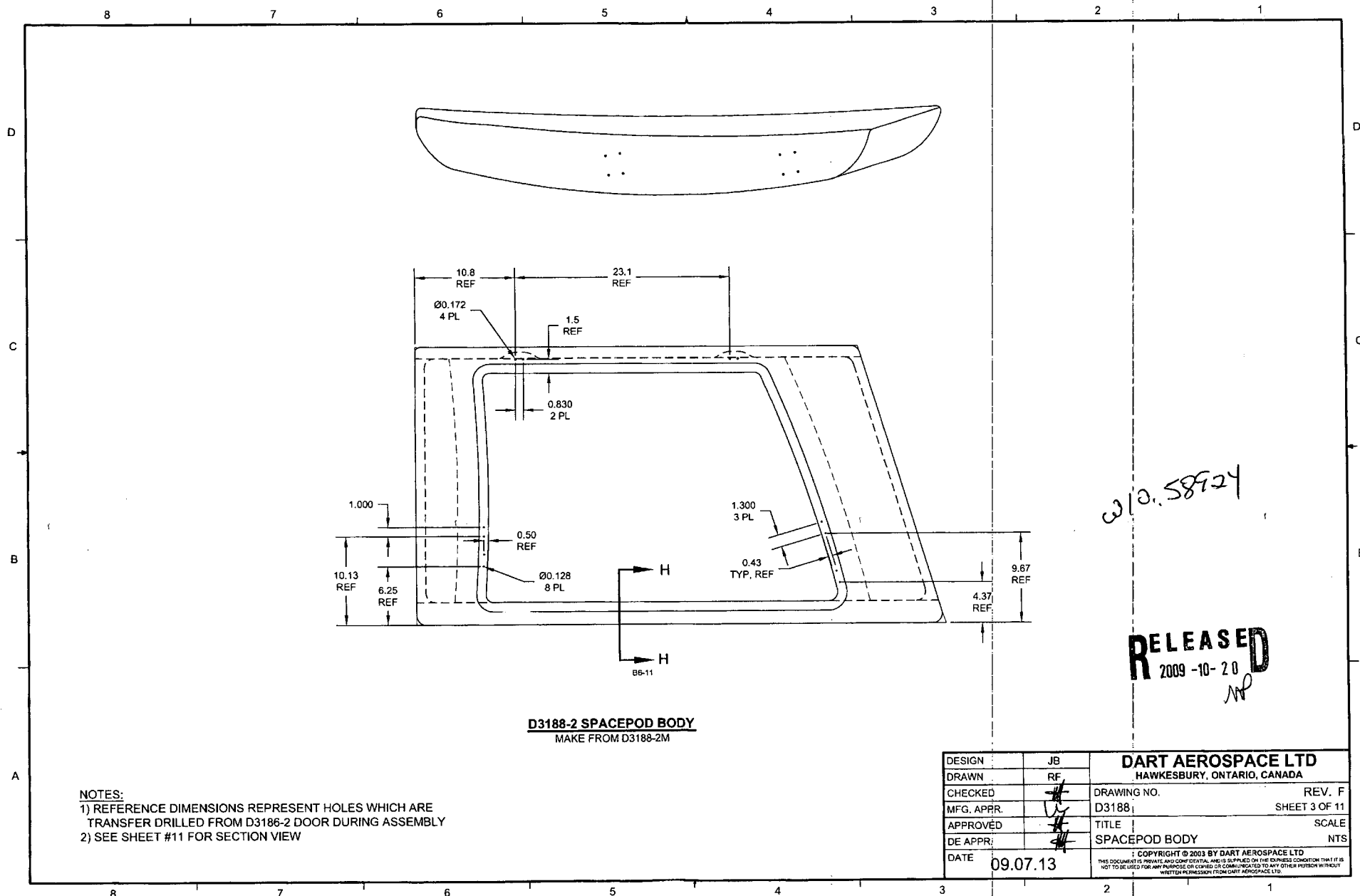
NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-1 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

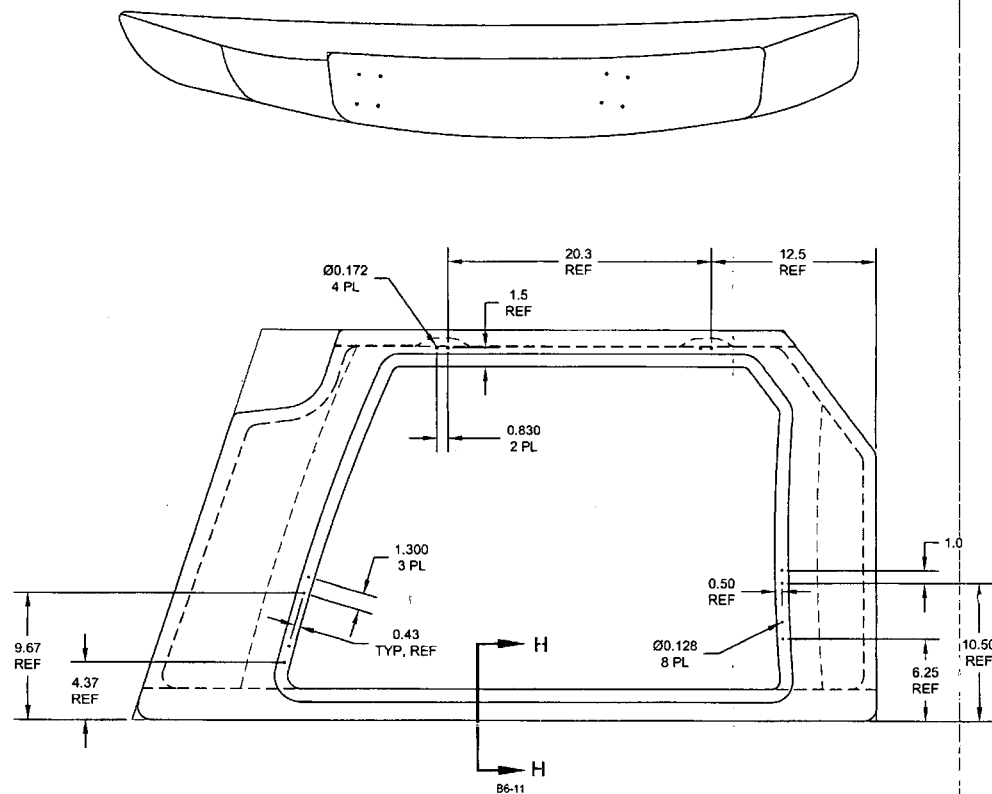
W10558924

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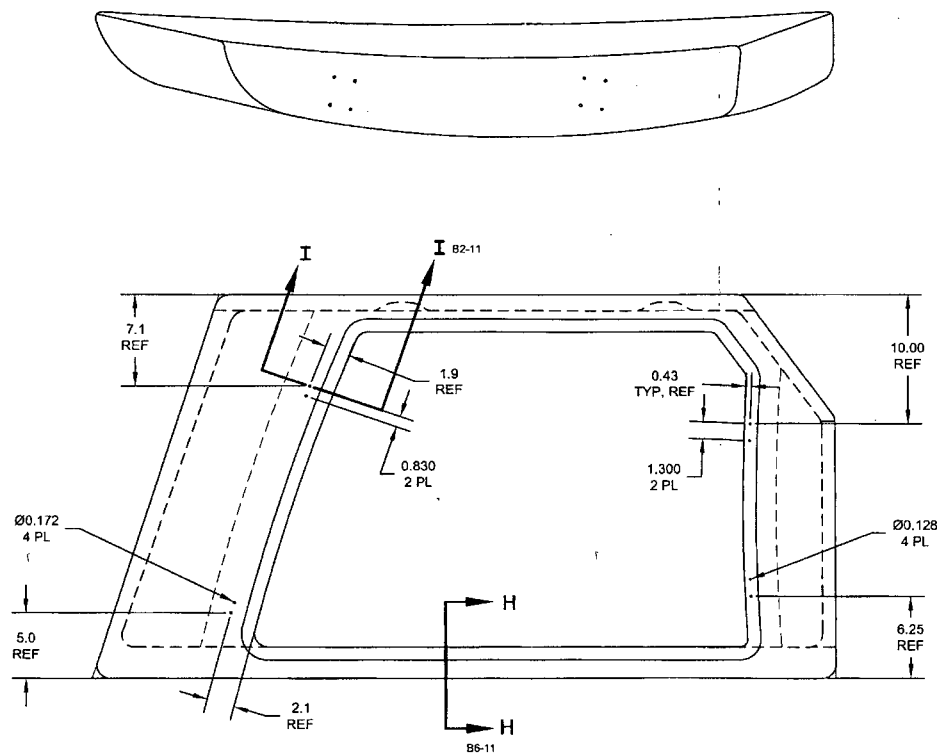


D3188-3 SPACEPOD BODY
MAKE FROM D3188-3M

NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-1 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEW

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MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 4 OF 11
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D3188-5 SPACEPOD BODY
MAKE FROM D3188-1M

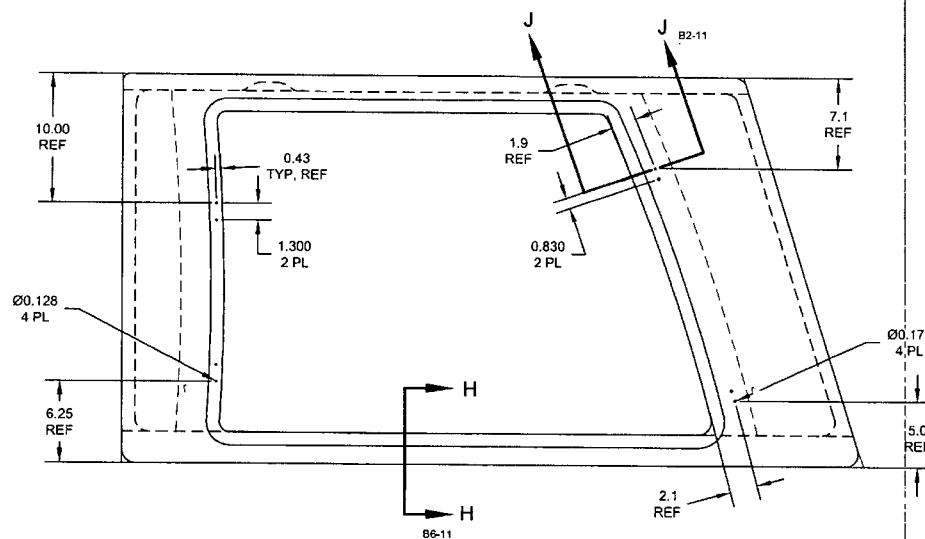
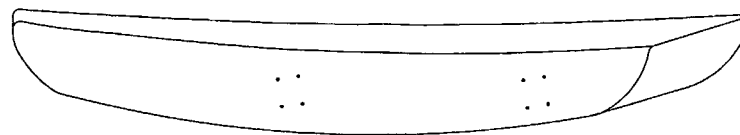
NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-3 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

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D3188-6 SPACEPOD BODY
MAKE FROM D3188-2M

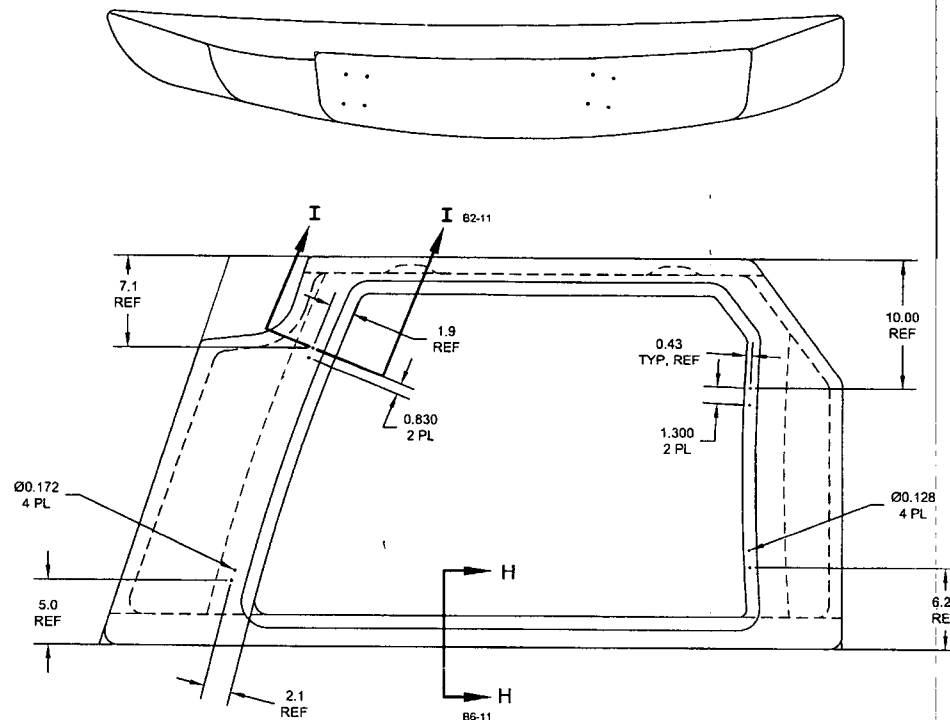
NOTES:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-4 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

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D3188-7 SPACEPOD BODY
MAKE FROM D3188-3M

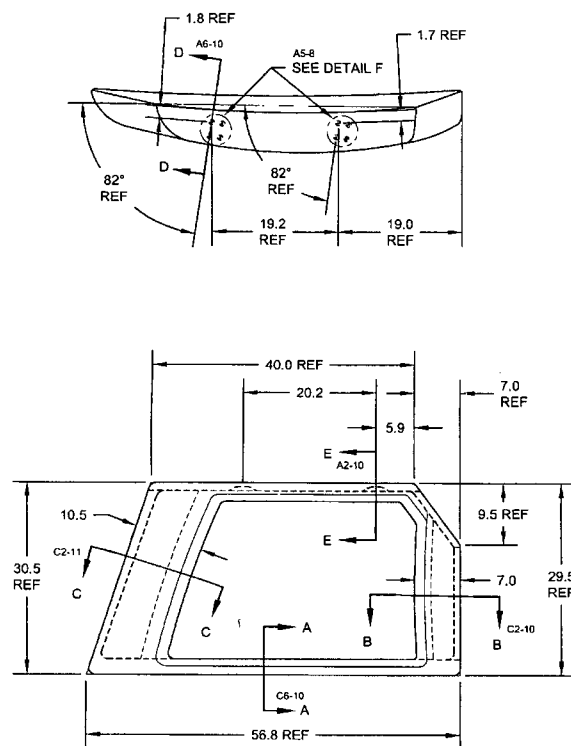
W10.58924

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2009-10-20
M

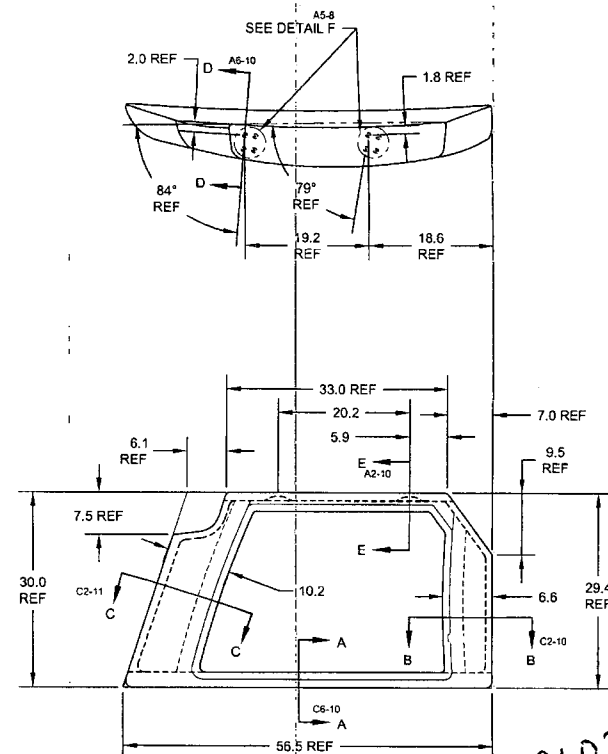
NOTE:

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-3 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

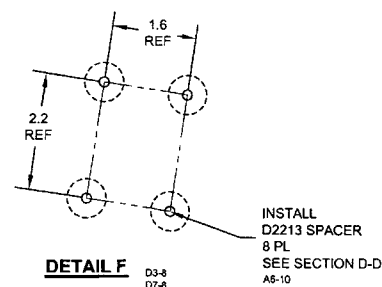
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DRAWN	RF		
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DATE	09.07.13		



D3188-1M SPACEPOD BODY



D3188-3M SPACEPOD BODY

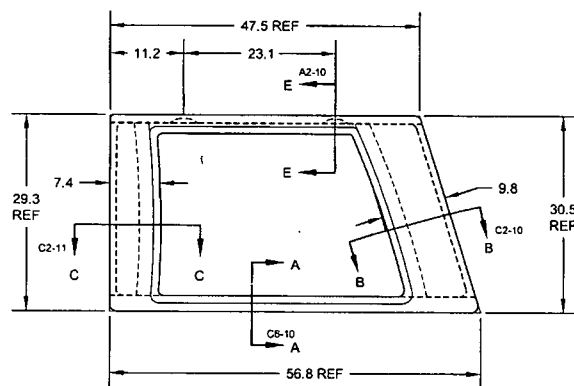
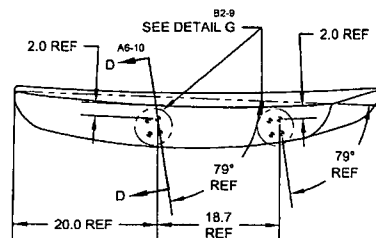


DETAIL F

D3188-1M/3M NOTES:
1) REFERENCE DIMENSIONS ARE FROM DT8003/DT8500 AND DT8501.
2) SEE SHEET #10 FOR SECTION VIEWS.

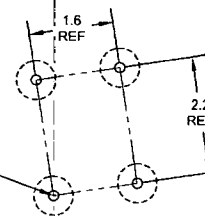
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D3188-2M SPACEPOD BODY

INSTALL
D2213 SPACER
8 PL
SEE SECTION D-D
A6-10



DETAIL G D6-9

W10: 58924

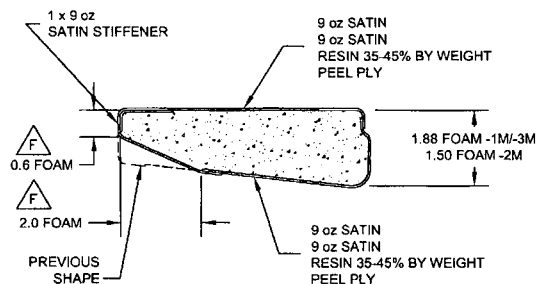
RELEASED
2009-10-20

- D3188-2M NOTES:**
1) REFERENCE DIMENSIONS ARE FROM DT8004 AND DT8502.
2) SEE SHEET #10 FOR SECTION VIEWS.

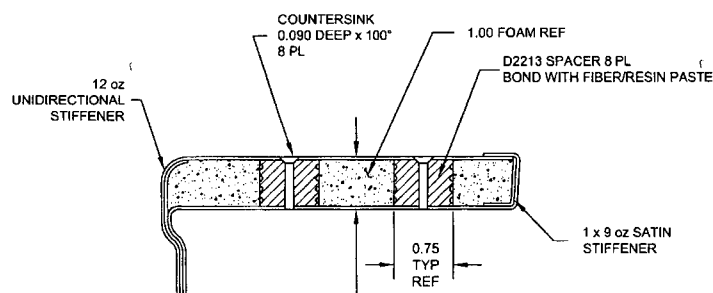
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MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 9 OF 11
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8 7 6 5 4 3 2 1

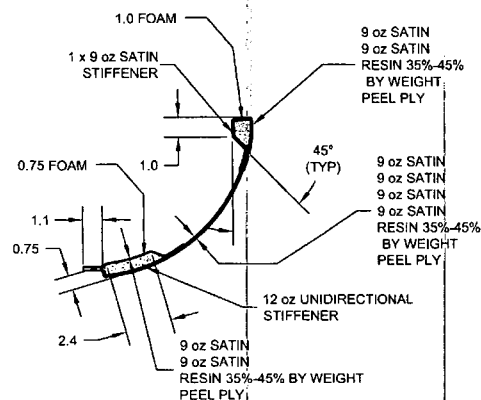
OUTBOARD



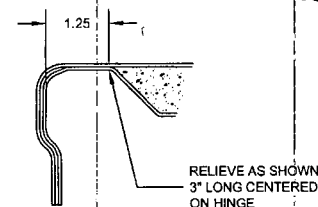
SECTION A-A
TYPICAL FLOOR SECTION
B7-8
B3-8
B6-9



SECTION D-D
TYPICAL ROOF SECTION IS SIMILAR
BUT WITHOUT INSERTS
D3-8
D7-8
D6-9



SECTION B-B
SECTION C-C OPPOSITE
B6-8
B8-8
B4-8
B2-8
B7-9
B5-9



SECTION E-E
2 PLACES PER POD
C2-8
C7-8
B6-9

W10:58924

RELEASED
2009-10-27

DESIGN	JB	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JB	DRAWING NO.	REV. F
MFG. APPR.	JB	D3188	SHEET 10 OF 11
APPROVED	JB	TITLE	SCALE
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8 7 6 5 4 3 2 1

OUTBOARD

INSTALL AKS7-1032-130
INSERTS 29 PL
PER D3188-1T1 (D3188-1/-3/-5/-7)
OR D3188-2T1 (D3188-2/-6)

FOAM
REF

PREVIOUS
SHAPE



SECTION H-H
TYPICAL FLOOR SECTION

A5-2
A5-3
A5-4
A5-5
B5-6
B5-7

SPACEPOD INNER SKIN

SPACEPOD OUTER SKIN

Ø0.172

Ø0.37

HYSOL 934NA W/
MILLED GLASS FIBRES
OR METALSET A4

FOAM
REF

0.25

SECTION I-I
SECTION J-J OPPOSITE
4 PLACES PER POD

C5-5
C4-6
C5-7

RELEASED
2009-10-20

DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 11 OF 11
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Date: Vendredi, 2010-05-21 10:30:50
Utilisateur: marc dubé

Feuille de Procédé

Client : DART US DART AEROSPACE LTD
Numéro Job : 26655
Numéro Soumission : 3763
Numéro B.A. :
Cette fois : 2010-05-21 No. B.V. :
Prsht Rev. : NC
Prem. fois : - - Type :
Job précédente : 26654
Écrit par :
Vérifié & Approuvé par :
Commentaires : N° de pièce Client: D3188-2

Nom Dessin : SPACEPOD BODY RH
Numéro Article : DKC134-0071
Numéro Dessin : D3188
Projet Numéro : DK-362
Révision dessin : F
Matériel : Fibre 7781 et résine 411-350
Date Dûe : 2010-05-28 Qté: 1 UdM: UNITE



Inscrire le N° de
Série : B58924 Sur la
pièce

Process Sheet Rév.: 02 ajout des nouveaux numéro d'IF/IG

Produit additionnel

Numéro Job:



Séq.: Machine ou Opération: Description :

1.0 AC0085 FREKOTE 3,78L 44-NC

Commentair Qty.: 0.05 UNITE(s)/Unit Total : 0.05 UNITE(s)

2.0 PRÉPARATION Préparation du moule



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs

Faire la préparation du moule selon IF134-0020.

Date: 02/06/10 Heure Début: ———— Heure Fin: ———— Sceau: ————



3.0 AC0883 Tissu à délaminer Release ply B

Commentair Qty.: 9.84 VERGE(s)/Unit Total : 9.84 VERGE(s)

4.0 AC0884 Wrightlon 5200 Bleu P3

Commentair Qty.: 9.27 VERGE(s)/Unit Total : 9.27 VERGE(s)

5.0 AC0885 Feutre de drainage N° Airweave N 10

Commentair Qty.: 6.00 VERGE(s)/Unit Total : 6.00 VERGE(s)

6.0 AC0943 Stretchlon 200 poche à vide Vert

Commentair Qty.: 7.00 VERGE(s)/Unit Total : 7.00 VERGE(s)

7.0 AMB0214 9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

Commentair Qty.: 11.4 VERGE(s)/Unit Total : 11.4 VERGE(s)

9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish N° de Lot: 1-26697-1

8.0 AMB0349 Fiberglass 12 oz Unidirectional

Commentair Qty.: 0.80 VERGE(s)/Unit Total : 0.80 VERGE(s)

Fiberglass 12 oz Unidirectional N° de Lot: 1-22549-1

Date: Vendredi, 2010-05-21 10:30:50
Utilisateur: marc dubé

Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 26655

Nom Dessin: SPACEPOD BODY RH
Numéro Article: DKC134-0071

Numéro Job:



Séq.:

Machine ou Opération:

Description :

9.0 AMB0213 WR1850 Roving 18oz x 50"

Commentair Qty.: 0.350 KILOGRAMME(s)/Unit Total: 0.350 KILOGRAMME(s)
WR1850 Roving 18oz. x 50" N° de Lot: 1-22302-1

10.0 AC0886 Ruban à gommer jaune #: T/AT-200Y

Commentair Qty.: 4.0000 ROULEAU(s)/Unit Total: 4.0000 ROULEAU(s)

11.0 PREP-GENERAL Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Tailler les tissus selon IF134-0020.

Date: 31 mai 10 Heure Début: _____ Heure Fin: _____ Sceau: _____



12.0 AMB0286 Catalyst N° DDM-9

Commentair Qty.: 0.0640 GALLON(s)/Unit Total: 0.0640 GALLON(s)
Catalyst N° DDM-9 N° de Lot: 1-22176-1

13.0 AMB0212 Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 2.000 LITRE(s)/Unit Total: 2.000 LITRE(s)
Résine (411B7530) 411-350 promo. 75min. N° de Lot: 1-27457-1

14.0 AAC1540 Fibre de verre Miapoxy 66

Commentair Qty.: 0.0040 GALLON(s)/Unit Total: 0.0040 GALLON(s)
Fibre de verre Miapoxy 66 N° de Lot: 1-2076-1

15.0 PREP-GENERAL Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 0.0833Hrs

Laminer la 1ère coquille selon IF134-0020.

Date: 2-6-10 Heure Début: _____ Heure Fin: _____ Sceau: _____



A.M.

16.0 AMB0355 ATC core-cell A500 plain 4'x8' 1" thick

Commentair Qty.: 0.750 FEUILLE(s)/Unit Total: 0.750 FEUILLE(s)
ATC core-cell A500 plain 4'x8' 1" thick N° de Lot: 1-6113-2

17.0 AMB0212 Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.200 LITRE(s)/Unit Total: 0.200 LITRE(s)
Résine (411B7530) 411-350 promo. 75min. N° de Lot: 1-27457-1

18.0 AMB0286 Catalyst N° DDM-9

Commentair Qty.: 0.0064 GALLON(s)/Unit Total: 0.0064 GALLON(s)
Catalyst N° DDM-9 N° de Lot: 1-22176-1

Date: Vendredi, 2010-05-21 10:30:51

Utilisateur: marc dubé

Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: SPACEPOD BODY RH

Numéro Job: 26655

Numéro Article: DKC134-0071

Numéro Job:



Séq.:

Machine ou Opération:

Description :

19.0

AAC1611

Polybond B46F

Commentair Qty.: 0.010 KIT(s)/Unit Total : 0.010 KIT(s)

Polybond B46F

N° de Lot:

1-7089-1

20.0

TAILLAGE

Faire le taillage du matériel



Commentair Setup: 0.00Hrs/ Run: 120.0000Min Total Run : 2.0000Hrs

Tailler et ajuster les Foam Core selon IF134-0020.

Date: 7-6-10

Heure Début:

Heure Fin:

Sceau:



21.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.300 LITRE(s)/Unit Total : 0.300 LITRE(s)

Résine (411B7530) 411-350 promo. 75min.

N° de Lot:

1-27457

22.0

AMB0286

Catalyst N° DDM-9

Commentair Qty.: 0.0096 GALLON(s)/Unit Total : 0.0096 GALLON(s)

Catalyst N° DDM-9

N° de Lot:

1-22176-1

23.0

FINITION

Finition Générale



Commentair Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs

Sceller les foam core selon IF134-0020.

Date: 7-6-10

Sceau:



Initiales: C.G. S.V.

24.0

PERCAGE

Perçage de trous



Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs

Percer les foam core selon IF134-0020.

Date: 7-6-10

Sceau:



Initiales: S.V.

25.0

AAC1611

Polybond B46F

Commentair Qty.: 0.078 KIT(s)/Unit Total : 0.078 KIT(s)

Polybond B46F

N° de Lot:

1-7089-1 → 1-26580-1

26.0

ASSEMBLAGE

Assemblage mécanique



Commentair Setup: 0.00Hrs/ Run: 60.0000Min Total Run : 1.0000Hrs

Installer les foam core selon IF134-0020.

Date: 8-6-10

Heure Début:















Heure Fin:

Sceau:



Date: Vendredi, 2010-05-21 10:30:51
Utilisateur: marc dubé

Feuille de Procédé

Client: DART US DART AEROSPACE LTD		Nom Dessin: SPACEPOD BODY RH	
Numéro Job: 26655		Numéro Article: DKC134-0071	
Numéro Job:			
# Séq.:	Machine ou Opération:	Description :	
27.0	AAC1390	MASTIC POLYSOFT SIKKENS 3AR591	
Commentair Qty.: 0.100 KIT(s)/Unit Total : 0.100 KIT(s) MASTIC POLYSOFT SIKKENS 3AR591 N° de Lot: <u>1-7129-1</u>			
28.0	AAC1617	Durcisseur Polysoft #004009 Sikkens	
Commentair Qty.: 0.08 UNITE(s)/Unit Total : 0.08 UNITE(s) Durcisseur Polysoft #004009 Sikkens N° de Lot: <u> </u>			
29.0	FINITION	Finition Générale	
			
Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs Usiner les foam core selon IF134-0020. Date: <u>8 Jun 10</u> Heure Début: <u> </u> Heure Fin: <u> </u> Sceau:   			
30.0	AMB0212	Résine (411B7530) 411-350 promo. 75min.	
Commentair Qty.: 1.600 KILOGRAMME(s)/Unit Total : 1.600 KILOGRAMME(s) Résine (411B7530) 411-350 promo. 75min. N° de Lot: <u>1-27457-1 et 1-27663-1</u>			
31.0	AMB0286	Catalyst N° DDM-9	
Commentair Qty.: 0.0536 GALLON(s)/Unit Total : 0.0536 GALLON(s) Catalyst N° DDM-9 N° de Lot: <u>1-22176-1</u>			
32.0	LAMINAGE	Faire le laminage	
			
Commentair Setup: 0.00Hrs/ Run: 90.0000Min Total Run : 1.5000Hrs Laminer les plis de 9oz selon IF134-0020. Date: <u>10 Juin 10</u> Heure Début: <u> </u> Heure Fin: <u> </u> Sceau:   			
33.0	TRIMAGE	Trimage / Rivetage	
			
Commentair Setup: 0.00Hrs/ Run: 60.0000Min Total Run : 1.0000Hrs Faire le taillage selon IF134-0022. Date: <u>11 Juin 10</u> Heure Début: <u> </u> Heure Fin: <u> </u> Sceau: 			
34.0	AMB0286	Catalyst N° DDM-9	
Commentair Qty.: 0.0144 GALLON(s)/Unit Total : 0.0144 GALLON(s) Catalyst N° DDM-9 N° de Lot: <u>1-22176-1</u>			

Date: Vendredi, 2010-05-21 10:30:51

Utilisateur: marc dubé

Feuille de Procédé

Client: DART US DART AEROSPACE LTD

Nom Dessin: SPACEPOD BODY RH

Numéro Job: 26655

Numéro Article: DKC134-0071

Numéro Job:



Séq.:

Machine ou Opération:

Description :

35.0

AAC1540

Fibre de verre Miapoxy 66

Commentair Qty.: 0.0420 GALLON(s)/Unit Total : 0.0420 GALLON(s)

Fibre de verre Miapoxy 66

N° de Lot: 1-7076-1

36.0

AMB0212

Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 0.450 KILOGRAMME(s)/Unit Total : 0.450 KILOGRAMME(s)

Résine (411B7530) 411-350 promo. 75min.

N° de Lot: 1-27663-1

37.0

LAMINAGE

Faire le laminage



Commentair Setup: 0.00Hrs/ Run: 55.0000Min Total Run : 0.9167Hrs

Faire le laminage des derniers plis 9oz selon IF134-0020.

Date: 15-6-10

Heure Début: —

Heure Fin: —

Sceau:



38.0

AAC1610

Spacer N° D2213

Commentair Qty.: 1 UNITE(s)/Unit Total : 1 UNITE(s)

Spacer N° D2213

N° de Lot: 1-27599-2

39.0

ASSEMBLAGE

Assemblage mécanique



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run : 0.7500Hrs

Faire l'assemblage des inserts selon IG0097.

Date: 15-6-10

Heure Début: —

Heure Fin: —

Sceau:



40.0

AAC1021

Dupont Primer N° 7704S

Commentair Qty.: 0.5000 UNITE(s)/Unit Total : 0.5000 UNITE(s)

Dupont Primer N° 7704S

N° de Lot: 1-26575-4

41.0

AAC1101

N° 7775S, Dupont Activator - Reducer Chromabase

Commentair Qty.: 0.0283 UNITE(s)/Unit Total : 0.0283 UNITE(s)

N° 7775S, Dupont Activator - Reducer Chromabase

N° de Lot: 1-26575-5

42.0

PREP-GENERAL

Préparation du matériel



Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run: 0.0000Hrs

Préparer la pièce selon IG0008.

Quantité: 1

Date: 16/06/10

Sceau:



Date: Vendredi, 2010-05-21 10:30:51
Utilisateur: marc dubé

Feuille de Procédé

Client: DART US DART AEROSPACE LTD
Numéro Job: 26655

Nom Dessin: SPACEPOD BODY RH
Numéro Article: DKC134-0071

Numéro Job:



Séq.:

Machine ou Opération:

Description :

43.0

PRIMER

Application primer



Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run: 0.0000Hrs

Préparer et appliquer le primer selon IG 0008 et la fiche technique.

Qté: 1 Date: 17-06-10 Sceau: [Signature] # de fiche de mélange: n/A

44.0

AAC1390

MASTIC POLYSOFT SIKKENS 3AR591

Commentair Qty.: 0.020 KIT(s)/Unit Total: 0.020 KIT(s)

MASTIC POLYSOFT SIKKENS 3AR591

N° de Lot: 1-7129-1

45.0

AAC1617

Durcisseur Polysoft #004009 Sikkens

Commentair Qty.: 0.08 UNITE(s)/Unit Total: 0.08 UNITE(s)

Durcisseur Polysoft #004009 Sikkens

N° de Lot:

46.0

FINITION

Finition Générale



Commentair Setup: 0.00Hrs/ Run: 90.0000Min Total Run: 1.5000Hrs

Faire les réparations de finition s'il y a lieu selon IG0008.

Date: 17-06-10 Heure Début: [Signature] Heure Fin: [Signature] Sceau: [Signature]

47.0

INSPIC FINAL

Inspection finale



Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run: 0.2500Hrs

Faire l'inspection générale de la pièce selon le dessin par le département de la qualité.

Date: 17-06-10 Sceau: [Signature] Initiales: IV

48.0

EMBALLAGE

Emballage & Entreposage



Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run: 0.0000Hrs

Faire l'emballage dans le contenant approprié.

Quantité: 1 Date: 17-06-10 Sceau: [Signature]

Inscrire le N° de
Série : B58924 Sur la
pièce



Delastek inc.
2699 5e avenue
Local 14, Porte -A-
Grand-Mère, Québec G9T 5K7
Can ** Fax (819) 533-3494 **

PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	33550
Customer #	DART US

Telephone: (819) 533-5788
Warehouse: MAIN

Bill to:
DART AEROSPACE LTD
1270, Aberdeen Street
Hawksbury, Ontario K6A 1K7
Canada


Ship to:
DART AEROSPACE LTD
1270, Aberdeen Street
Hawksbury, Ontario K6A 1K7
Canada

Telephone: 613-632-5200
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
Puro Collect		Point de départ		Net 30 days USA		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Your PO #	GST/PST #	
17/06/2010	20/05/2010	14195	Chantal Lavoie		PO11949		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
1	0	1	DKC134-0060	Line #1 D31862P Spacepod Door RH B58922 U de M : Each Dwg. Rév.: E <u>No. série</u> <u>No. lot</u> B58922 26650			
1	0	1	DKC134-0071	Line #2 D31882P, Spacepod Body RH B58924 - - - U de M : Each Dwg. D3188 Rév.: F <u>No. série</u> <u>No. lot</u> B58924 26655			

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.

Accepted by: 

Quality department AQ-357